

**TECHNICAL DELIVERY CONDITION****Project: MRS1****Aggregate****Cover Emergency Access Device****DOC No.: GR/TD/5110****BEML Enquiry/ RFQ Reference :**

Sl. No.	Technical Delivery Conditions	COMPLIED	NOT COMPLIED
1	The Cover Emergency Access Device shall confirm to the tender drawing requirements.	<input type="checkbox"/>	<input type="checkbox"/>
2	The firm should have manufactured and supplied similar stainless steel fabricated items. Supporting documents for the supplies made shall be submitted along with the technical bid.	<input type="checkbox"/>	<input type="checkbox"/>
3	The material used shall be austenitic stainless steel as per drawing shall be procured from reputed sources	<input type="checkbox"/>	<input type="checkbox"/>
4	The firm shall submit material test certificate for chemical composition and mechanical properties from the source.	<input type="checkbox"/>	<input type="checkbox"/>
5	The outside visible surface of the item no. 1 & 2 shall be matched to 2J finish of side wall.	<input type="checkbox"/>	<input type="checkbox"/>
6	Item 11, spring shall be Austenitic Stainless steel spring wire to Gr-1 of IS:4454 (PART-4).	<input type="checkbox"/>	<input type="checkbox"/>
7	The Snap Joiner and Dual ball catcher shall be of DIRAK make.	<input type="checkbox"/>	<input type="checkbox"/>
8	Rubber Item no.4,6,9, 14 & 15 shall be supplied in assembled condition as per drawing.	<input type="checkbox"/>	<input type="checkbox"/>
9	Item 4,6,9,14 & 15, rubber packings shall conform to fire standard UL 94 V0. The type test reports for the same shall be submitted before supplies.	<input type="checkbox"/>	<input type="checkbox"/>
10	Sharp edges shall be deburred.	<input type="checkbox"/>	<input type="checkbox"/>
11	Stiffness of spring shall be ensured such that the cover assembly is held tight in position, but can be hand operated.	<input type="checkbox"/>	<input type="checkbox"/>
12	Due care shall be taken to ensure quality of welding and after fabrication the weld areas shall be pickled and passivated. The joint shall be sealed with transparent sealant.	<input type="checkbox"/>	<input type="checkbox"/>
13	Fabrication of the assembly shall be carried out by qualified welders. Welder qualification certificate and Welding Process Qualification (WPS & PQR) as per EN / ISO / DIN standard shall be submitted along with the technical bid.	<input type="checkbox"/>	<input type="checkbox"/>
14	Dimensional check sheets for parts and assembly shall be submitted along with the supplies.	<input type="checkbox"/>	<input type="checkbox"/>
15	Flap cover opening and closing endurance test shall be done for 50,000 cycles during which no component fails.	<input type="checkbox"/>	<input type="checkbox"/>
16	Due care shall be taken during packing outside surface of item no.1 shall be covered to avoid damage to 2J finish. The damages during transit will be supplier's responsibility.	<input type="checkbox"/>	<input type="checkbox"/>
17	Sample approval shall be obtained before mass production.	<input type="checkbox"/>	<input type="checkbox"/>
18	The supplier shall submit confirmation for the above points along with their technical offer.	<input type="checkbox"/>	<input type="checkbox"/>

Signature of the Bidder with Seal
(Name, Designation & Address)